## **Claims**

I claim:

CAXI)

- 1. A stable dried Factor VIII composition containing a stabilizing amount of trehalose in the absence of albumin.
- 2. The composition, according to claim 1, containing 0.15 to 2.5 mg trehalose per unit of blood factor.
  - 3. The composition, according to claim 1, wherein said Factor VIII is recombinant.
- 4. The composition, according to claim 1, containing 1.0 to 1.5  $\mu$ g calcium ion per unit of Factor VIII.
- 5. The composition, according to claim 1, wherein said composition comprises salt and the molar ratio of said trehalose to said salt is above 1:1.
- 6. The composition, according to claim 5, containing more than 2.5 moles trehalose per mole of salt.
- 7. The composition, according to claim 6, containing more than 10 moles trehalose per mole of salt.
- 8. The composition, according to claim 1, which can be reconstituted with saline to give an isotonic solution.
- 9. A method of preparing a stable dried blood factor composition containing a stabilizing amount of trehalose in the absence of albumin in which an aqueous solution of Factor VIII containing trehalose is dried at a temperature no greater than 25°C.

- 10. The method, according to claim 9, in which the solution is dried at a temperature no greater than 10°C.
- 11. A method for preparing a Factor VIII therapeutic composition for administration to a patient by injection wherein said method comprises reconstituting a stable dried Factor VIII composition containing a stabilizing amount of trehalose in the absence of albumin.
- 12. The method, according to claim 11, wherein said composition is reconstituted with water.
- 13. The method, according to claim 11, wherein said composition is reconstituted with saline.